



BD-Series Batch Accumulation System



BD-2 System Pictured

Utilities Requirements

Feeders (ea.) 115vac – 6A – 60Hz
 Dropper – 115vac – 2A – 60Hz
 80 psi (compressed air)
 Collator Base – 115vac – 10A – 60Hz

Product Size

Min. 4"W x 4" L – Max 12"W x 12"L

Product Accumulation Thickness

Standard: up to 2"
 Other thicknesses available

This integrated system with a High-Speed Batch Count XM-21 Feeder, Victory BatchDrop Accumulator, additional Batch Count XM-1 Feeder, Adjustable Feeder Mounting Stands, and Continuous Champion Flighted Infeed Conveyor is perfect for creating batch count packages of greeting cards, envelopes, stationary, craft paper, scrap-book pages, literature, or any other product that needs to be counted and stacked.

Eliminate the need for operators to manually spear and weigh or off-line count.

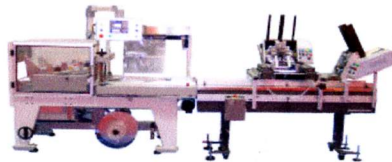
BD-Series Systems can automatically deliver the batch-counted sets into other automatic systems including banders and wrappers.

Each module of this integrated system is completely modular and can also be used offline or with other automated systems.

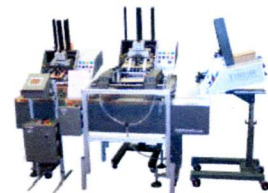
This system is available in different configurations that allow for multiple batch counts and cover sheet placement.



BD-2 System with XM-100 Bulk Product Feeder



BD-2 System with Texwrap 2219 Auto L-Sealer



BD-3 System featuring SmartControl Collator Communications

System Configurations

	Backer Feeder (XM-1)	Batch Feeder (XM-21)	BatchDrop Accumulator	Flighted Infeed Length
BD-1	~	1	1	6-feet
BD-2	1	1	1	6-feet
BD-3	2	1	1	6-feet
BD-3B	1	2	2	6-feet
BD-4	2	2	2	8-feet
BD-4B	1	3	3	8-feet

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